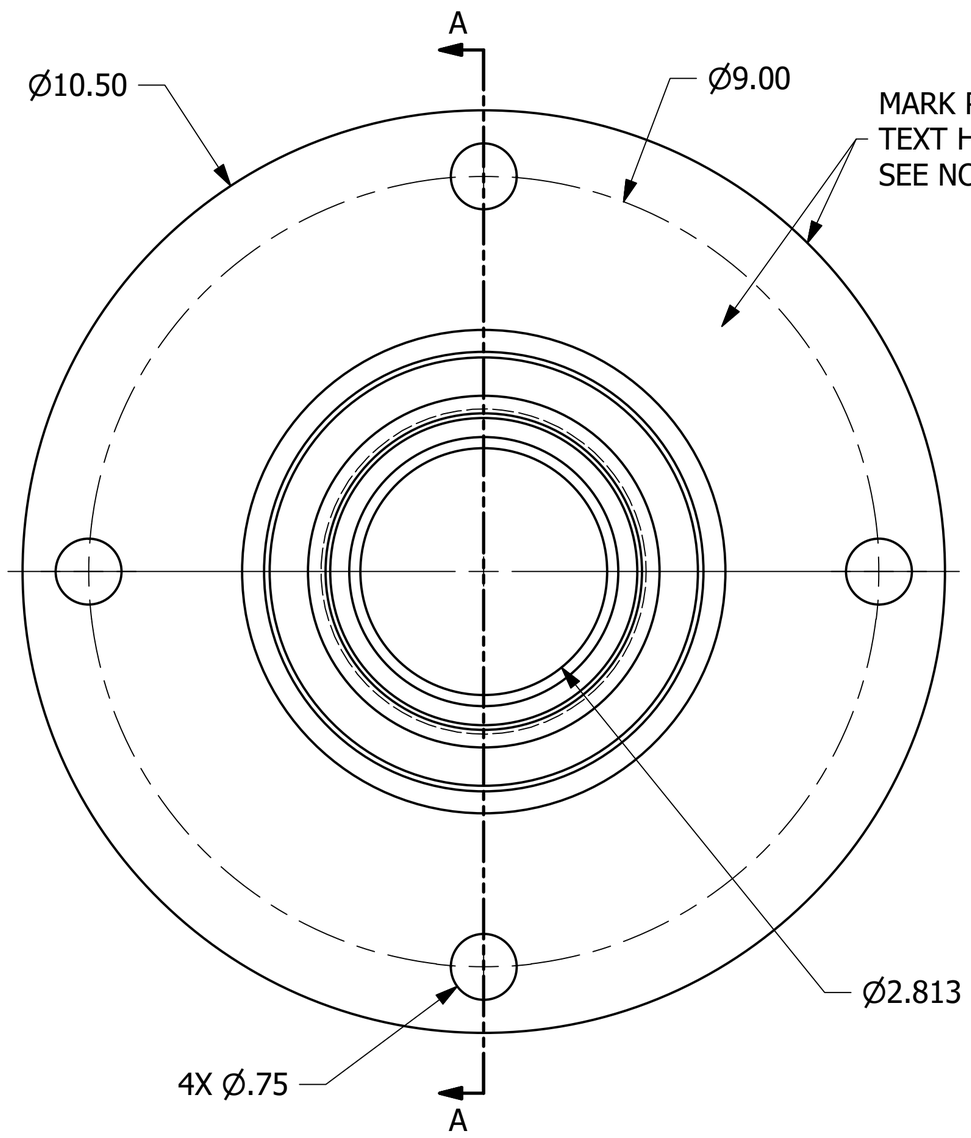
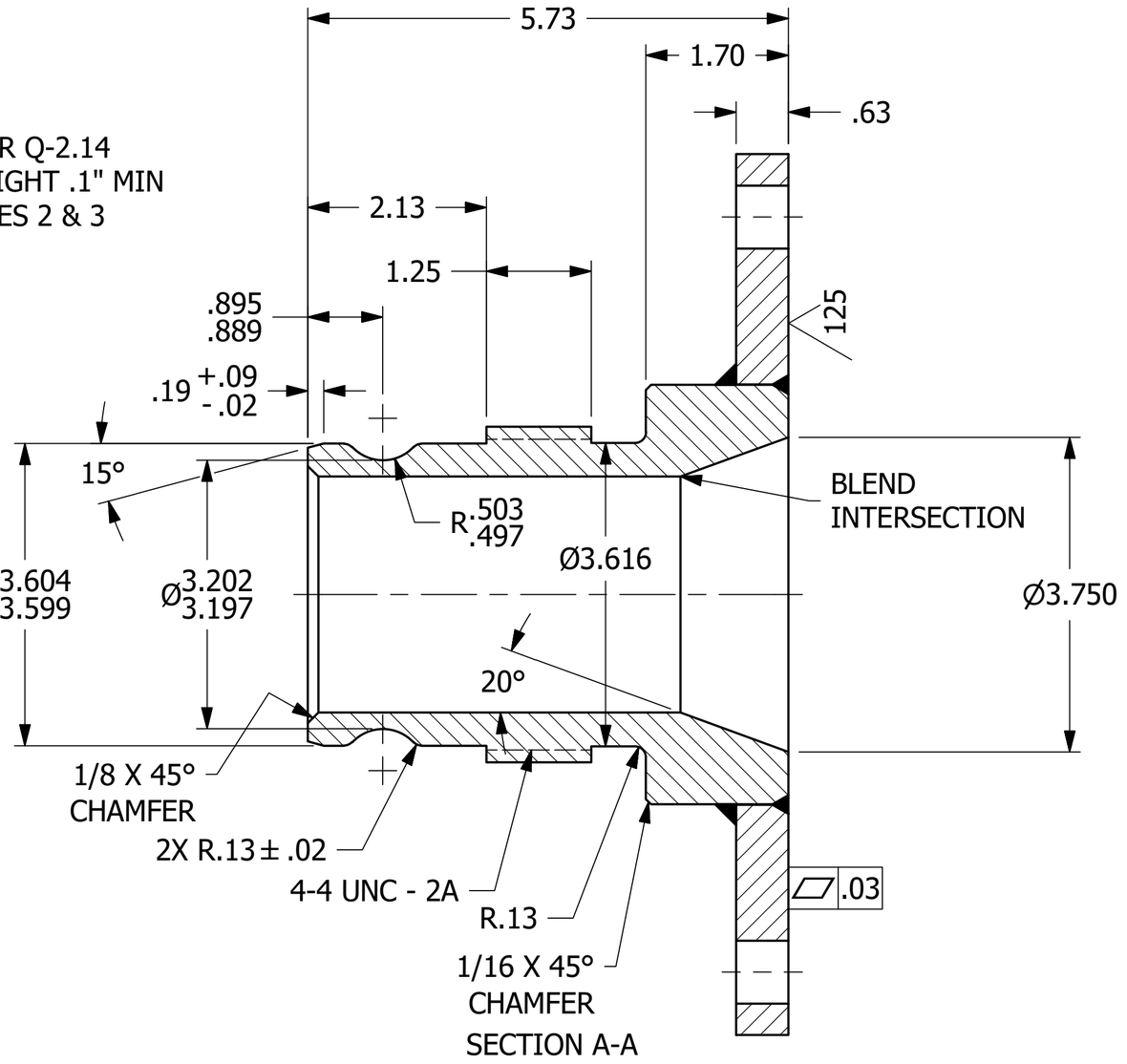
NO.	PART NAME	PART#	REQ'D	MATERIAL
1	ADAPTER WELDMENT 3" BLANK	C49690	1	316L SS





NOTES:
1. QUICK DISCONNECT PROFILE MEETS A-A-59326D.
2. IF MARKINGS ON C49690 ARE TO BE REMOVED DURING MACHINING, RECORD THE MARKINGS AND REAPPLY AFTERWARDS.
3. IN CASE MARKINGS ARE REMOVED, SEE DOCUMENT Q-2.14 FOR MARKING PROCEDURE.
4. TEST PER Q-2.15.7.
5. DEBURR ALL SHARP EDGES.
6. FITS 4" JAMESBURY BALL VALVE.

REV	BY	DATE	DESCRIPTION
F	CHL	10/31/19	Q-2.14 WAS QAP5A-1, Q-2.15.7 WAS QAP4C-1, REMOVED WELD NOTE, A-A-59326D WAS MIL-C-27487G, REPLACED C35843 & C35844 W/C49690
E	KHK	8/8/13	OBSOLETED TE4X3SFNT, UPDATED BOM
D	WEB	4/2/13	REPLACED TE4X3SFC_1 W/ TE4X3SFNT UPDATED NOTES AND DIMENSIONS
C	REH	10/17/11	UPDATED HEAT/LOT NOTE
B	BRG	3/16/09	ADDED BOM
A	ACC	5/26/98	REMOVED GASKET GROOVE, HOLES WERE .66

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES
FRACTIONAL: ±1/16
X.XX: ±.03
X.XXX: ±.015
ANGLE: ±1°
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.
THIRD ANGLE PROJECTION

DRAWN BY:	ACC
CHECKED BY:	WRB
PROTOTYPE DATE:	12/2/1999
APPROVED FOR PRODUCTION BY:	ACC
PRODUCTION DATE:	12/2/1999
SIZE:	C
DRAWING #:	13985

SALCO PRODUCTS, INC.

PART NAME: QUICK CONNECT ADAPTER 3" FLANGED

MATERIAL: SEE BOM

PROJECT #:

SHEET #: 1 OF 1

SCALE: 3:4

PART #: TE4X3SF

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