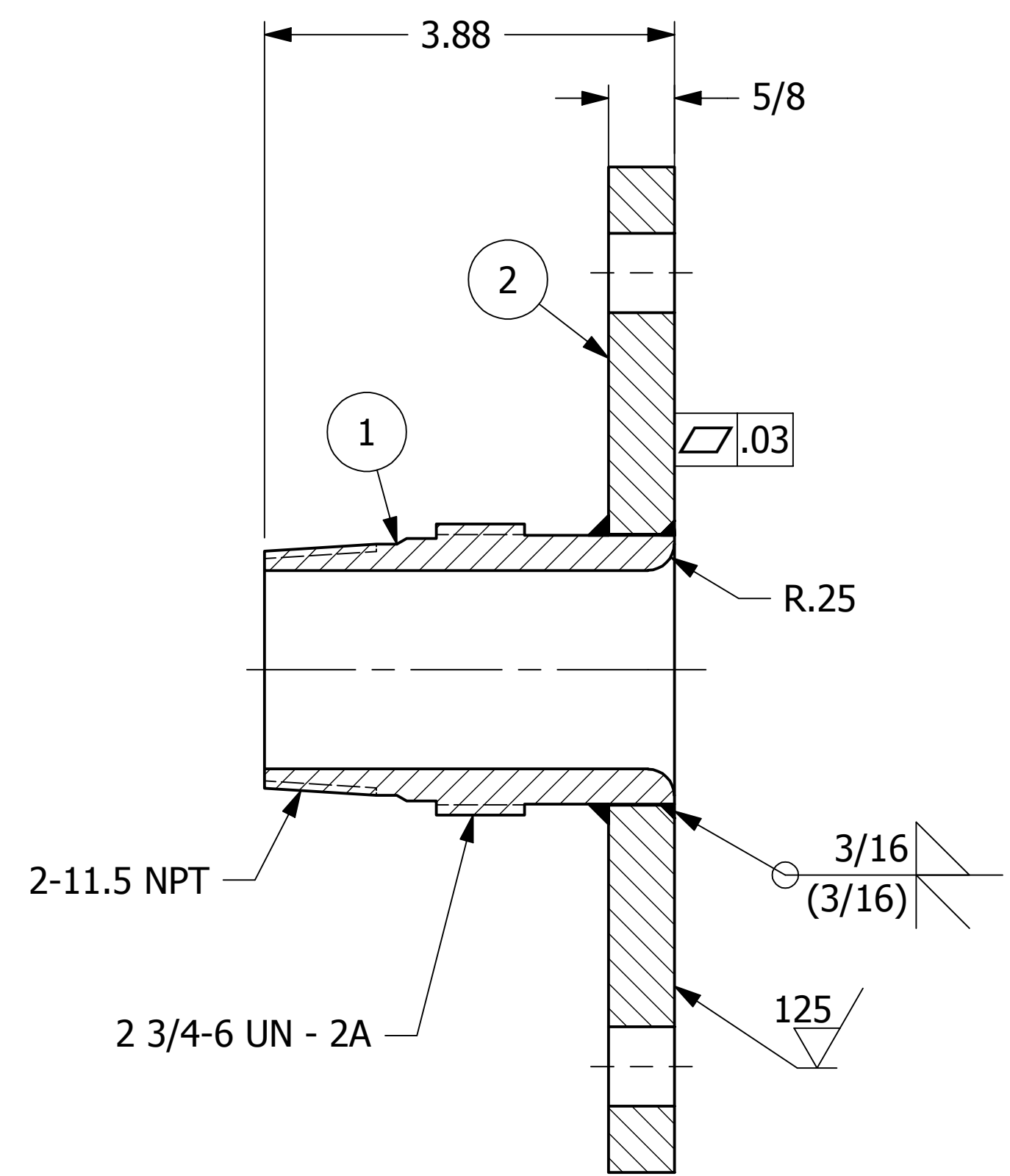
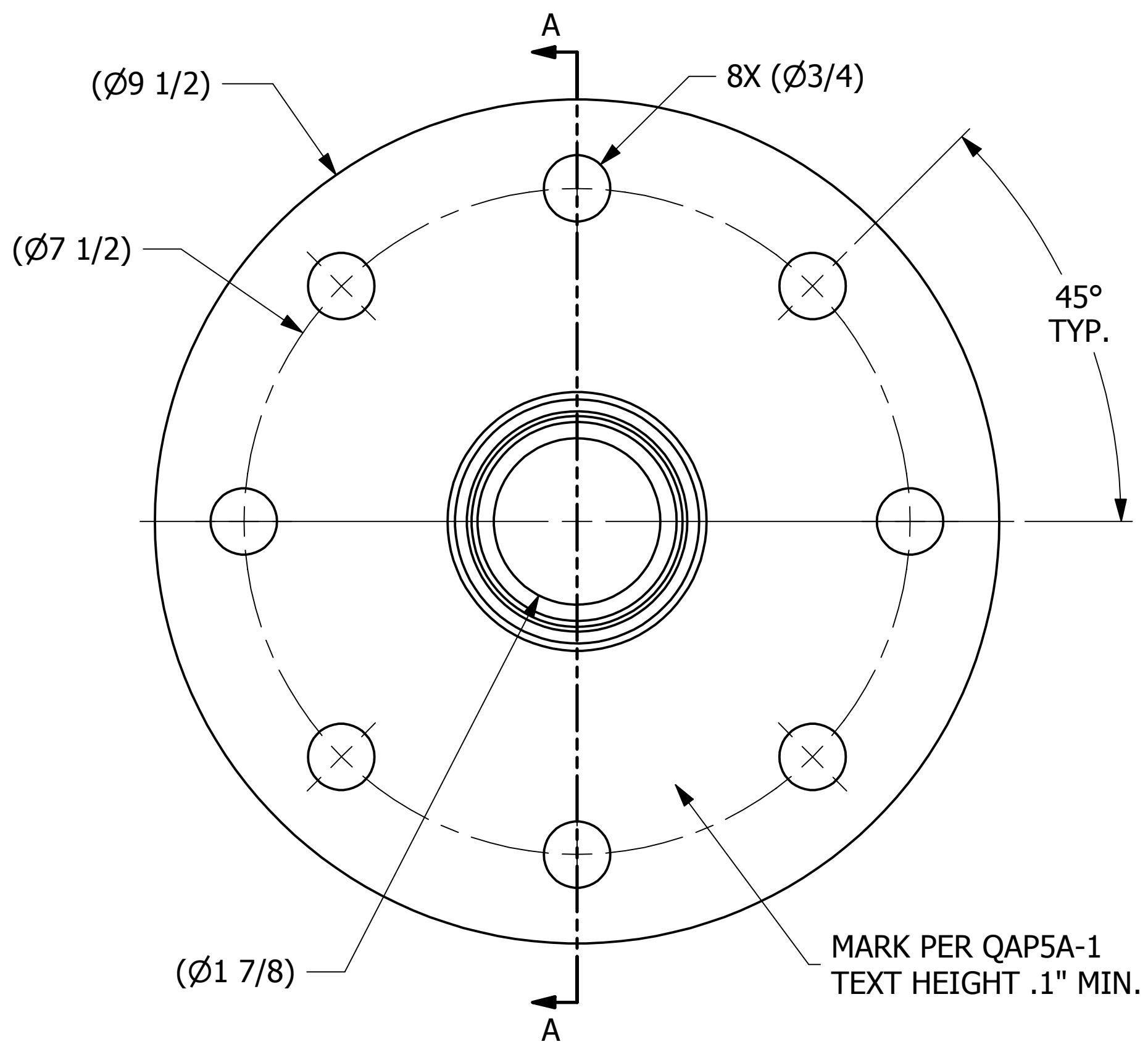


NO.	PART NAME	PART#	REQ'D	MATERIAL
1	INSERT 2"	A35587	1	316L SS
2	PIPE FLANGE 7 1/2"	C37086	1	316L SS



SECTION A-A

NOTES.

1. WELDING MUST BE IN ACCORDANCE WITH AWS D15.1, OR APPROVED EQUIVALENT, BY CERTIFIED WELDERS. PROCEDURES NEED TO BE VENDOR SUPPLIED AND SALCO APPROVED.
2. TEST PER QAP4C-1.
3. SEE DOCUMENT QAP5A-1 FOR MARKING PROCEDURE.
4. FLANGE GASKET FACE TO BE FREE OF WELD SPATTER.

REV	BY	DATE	DESCRIPTION
A	RJP	9-24-13	RELEASED FOR PRODUCTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGLE: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	DRAWN BY:	RJP
	CHECKED BY:	JRO
	PROTOTYPE BY:	RJP
	PROTOTYPE DATE:	8/29/2013
	APPROVED FOR PRODUCTION BY:	
	PRODUCTION DATE:	

PART NAME: TOP FITTING FLANGE 2"		
MATERIAL: SEE BOM		
PROJECT #: 130828FR1	SHEET #: 1 OF 1	SCALE: 3:4
DRAWING #: C37087	PART #:	TE2S75FASH1