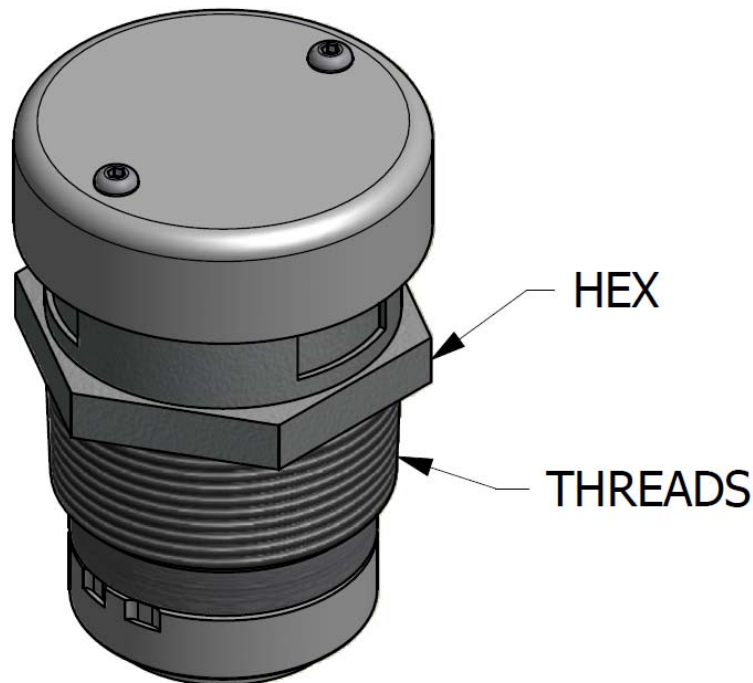


INSTALLATION INSTRUCTIONS FOR VACUUM RELIEF VALVES

The following procedure is a guide for the installation and removal of a Salco Products Vacuum Relief Valve (VRV). This procedure applies to both 1 ½" and 2 ½" threaded vacuum relief valves.

Ensure threads and valve body are clean and free of debris in order to assure proper thread engagement.

1. Apply PTFE tape or pipe compound to VRV threads in order to achieve a pressure tight seal. Whatever product is used, ensure it is compatible with the commodity.
2. Hand thread the VRV into car fitting to ensure no cross threading is occurring.
3. Wrench tighten the VRV using the hex portion of the valve body.
4. Leak test installation of VRV per car owner's or facility maintenance instructions.



VVN25 Vacuum Relief Valve Shown