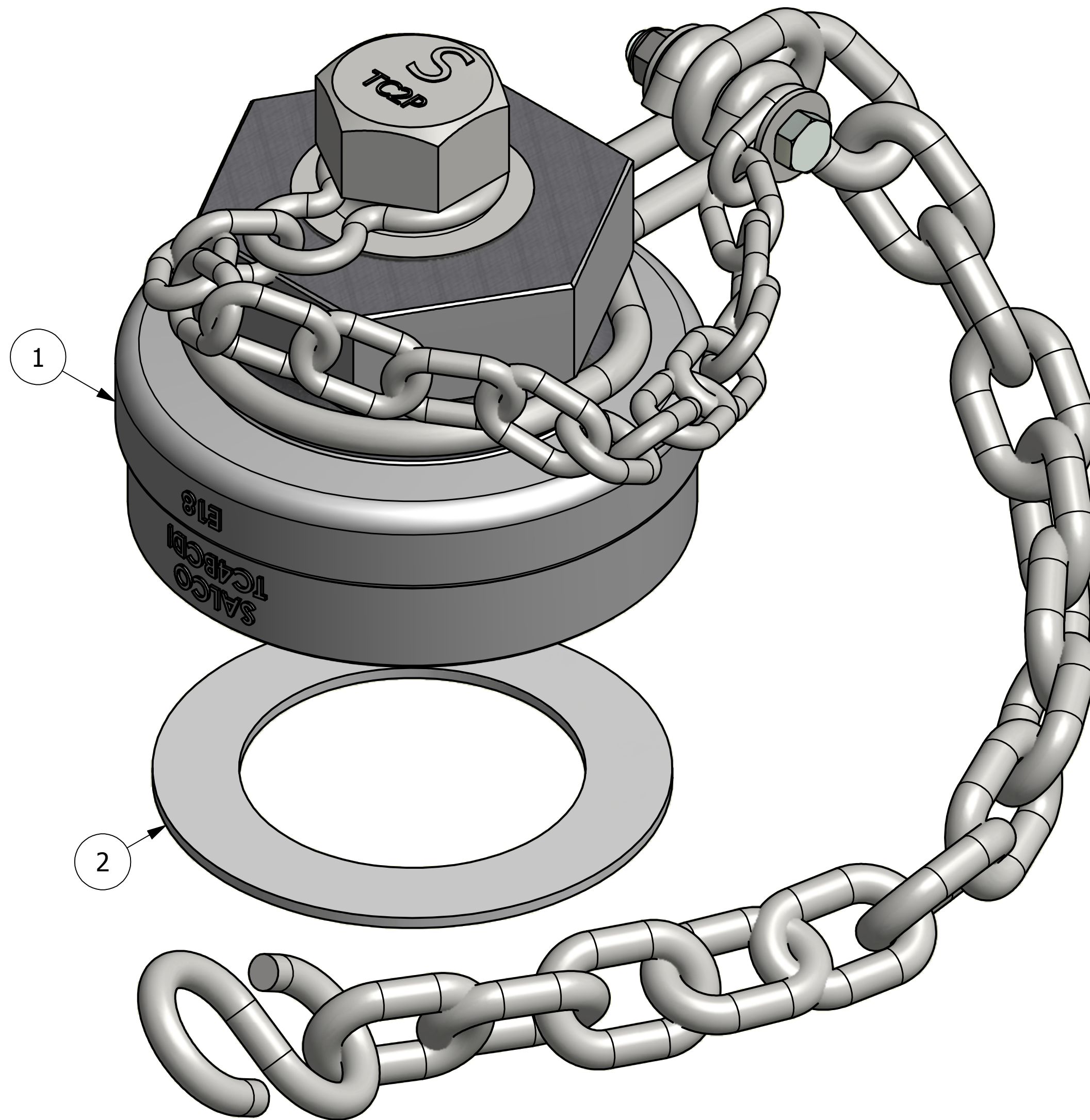


NO.	PART NAME	PART#	REQ'D	MATERIAL
1	BOTTOM OUTLET CAP 4"	TC4BCDIA	1	DUCTILE IRON
2	BOTTOM OUTLET CAP GASKET 4"	BCG35173	1	WHITE FDA VITON A



NOTE:
 5 1/4"-4 UN-2B THREADS CONFORM TO ANSI B1.1 AND
 FIGURE E18 FROM THE AAR TANK CAR MANUAL.

REV	BY	DATE	DESCRIPTION
A	RJP	1-13-16	RELEASED FOR PRODUCTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGLE: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.		DRAWN BY: RJP	SALCO PRODUCTS, INC.	
THIRD ANGLE PROJECTION		CHECKED BY: EJF		
		PROTOTYPE BY: RJP	PART NAME: BOTTOM OUTLET CAP 4"	
		PROTOTYPE DATE: 12/14/2015	MATERIAL: SEE BOM	
		APPROVED FOR PRODUCTION BY: CHL	PROJECT #: R151210F	SHEET #: 1 OF 1
		PRODUCTION DATE: 1/13/2016	SCALE: 1:1	
			DRAWING #: C42892	PART #: TC4BCDI173A