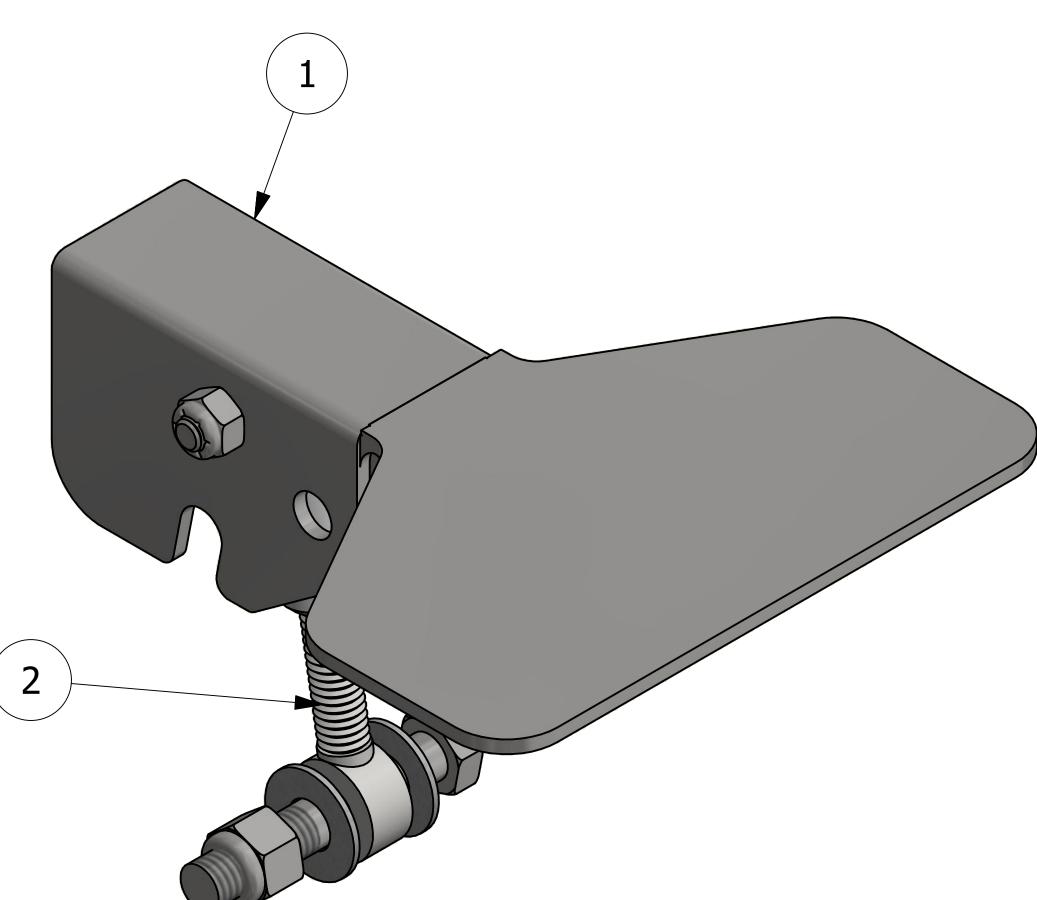


NOTE: APPLY JET-LUBE WHITE KNIGHT ANTI-SEIZE DURING ASSEMBLY

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4	3 2	1		1	
NO.	PART NAME	PART#	REQ'D	MATERIAL]
1	HATCH COVER LATCH	LAL20LP	1	SS	1
2	HATCH COVER LATCH EYEBOLT ASSEMBLY	TE20BSA	1	SS/CS	
					D
					F



				В	3
				GWEB9-17-18ADDED NOTE, UPDATED BOM MATERIALFREH02-18-10DELETED NOTES UPDATED DRWING & ADDED BOMECHL01-11-01ADDED SUBASSEMBLIES AND NOTESDFOD12-18-98CHANGED DESCRIPTION OF MATERIAL #1CMRC12-22-97CHANGED DESCRIPTION OF EA111N AND TE20BSBMRC08-19-97CHANGED PART NUMBERS & ADDED NEW PARTSAMRC07-12-97MOVED CATCH PIN SPACER TO INSIDE OF LATCHREVBYDATEDESCRIPTION	-
	UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16	DRAWN BY:	BRW	SALCO PRODUCTS, INC.	
	X.XX: ±.015		CHL	PART NAME: HATCH COVER LATCH ASSEMBLY 20"	
	X.XXX: ±.005 ANGULAR: ±1°	FROTOTIFE DI.	BRW		1
	DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH	PROTOTYPE DATE:	8/15/1994	MATERIAL: SEE BOM	
	UNLESS NOTED OTHERWISE.	APPROVED FOR PRODUCTION BY:	BRW	PROJECT #: RD9050620 SHEET #: 1 OF 1 SCALE: 2:1 DRAWING #: PART #: PART #: SCALE: 2:1	
THIS PRINT, PROPERTY OF SALCO PRODUCTS INC, CONTAINS PROPRIETARY INFORMATION AND MUST NOT BE COPIED, REPRODUCED, OR USED DETRIMENTALLY TO OUR INTEREST.		PRODUCTION DATE:	8/15/1994	D7016 LAL20AS	
5	4		3	2 1	

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- SEE NOTE