

NO.	PART NAME	PART#	REQ'D	MATERIAL
1	MANWAY COVER 20" 6-BOLT	TMC20624	1	CS/316L SS

SALCO TO STAMP "A" AND TEST DATE IN THIS AREA AFTER PRESSURE TESTING


STAMP "P1" AFTER PART NUMBER "TMC20624" PRIOR TO PAINTING

SALCO
TMC20624P1

- NOTES:
1. STAMP "P1" AFTER "TMC20624" PART NUMBER PRIOR TO PAINTING.
 2. CARBON STEEL MANWAY RING, HINGES, AND SAFETY STOPS TO BE FULLY PAINTED WITH MACROPOXY® 646 FAST CURE EPOXY WHITE.
 3. DRY FILM THICKNESS TO BE 5 TO 6 MILS THICK.
 4. MASK ALL REMAINING SURFACE AREA TO PREVENT OVER SPRAY.
 5. DO NOT PAINT ANY OTHER PARTS OF THE COVER.
 6. PART NUMBER AND HEAT/LOT# TO BE LEGIBLE AFTER PAINTING.
 7. SALCO TO STAMP "A" AND TEST DATE ON HINGE AFTER PRESSURE TESTING, IF APPLICABLE. SEE LOCATION ABOVE.

E	RJP	10-16-17	UPDATED TMC20624 TO INCLUDE "SALCO" IN ENGRAVING; ADDED PAINT TO HINGES & SAFETY STOPS
D	JG	1-15-16	UPDATED VIEWS TO REFLECT CHANGE IN TMC20624
C	CHL	7-16-13	MOVED STAMP NOTE FROM DOME TO HINGE AREA
B	JK	3-8-12	CHANGED NOTE 2 AND ADDED NOTE 3
A	BG	2/15/12	NEW PART ADDED TO THE NETWORK
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGULAR: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	DRAWN BY:	CHL
THIRD ANGLE PROJECTION	CHECKED BY:	VD
	PROTOTYPE BY:	CHL
	PROTOTYPE DATE:	12/13/2011
	APPROVED FOR PRODUCTION BY:	VD
	PRODUCTION DATE:	2/15/2012

 SALCO PRODUCTS, INC.			
PART NAME: MANWAY COVER 20" 6-BOLT			
MATERIAL: SEE BOM/NOTES			
PROJECT #:	111212	SHEET #:	1 OF 1
DRAWING #:	E32163	PART #:	TMC20624P1
		SCALE:	3:4