


NO.	PART NAME	PART #	REQ'D	MATERIAL
1	QUICK CONNECT CAP 4" KAMMED	K4SDC1A	1	316 SS
2	QUICK CONNECT ADAPTER 4" THREAD ON	K4SA1A	1	316 SS

- NOTES:
- APPROXIMATE HEIGHT = 6 1/2".
  - 5 1/4" - 4 UN 2B THREADS CONFORM TO ANSI B1.1 STANDARD AND FIGURE E18 FROM AAR TANK CAR MANUAL.
  - AAR APPROVAL# E-139514.
  - THIS ASSEMBLY IS NOT DOT APPROVED AND CAN BE USED ONLY ON AAR STENCILED CARS.
  - QUICK DISCONNECT MEETS A-A-59326D.
  - CASTINGS ARE 316 S.S. GRADE CF-8M ASTM# A743.
  - GASKETS ARE BLACK NITRILE.

L	RJP	12-20-13	AAR APPROVAL # WAS E-039015, MIL SPEC WAS MIL-C-27487G
K	ACC	12-5-03	AAR APPROVAL NUMBER WAS E939034
J	FOD	3-6-00	CHANGED PART # WAS K4SUA AND UPDATED BOM WITH SUBASSEMBLIES
I	MRC	11-7-97	TSW916 WAS RP103MW
H	MRC	7-8-97	CHAIN DIAMETER IS 3/8"
G	MRC	6-23-97	CHAIN DIAMETER WAS 9/32"
F	ACC	1-7-97	WAS TC1416PA
E	ACC	10-12-95	UPDATED BOM
D	BRW	6-26-95	UPDATED BOM
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	BRW	<div> <b>SALCO PRODUCTS, INC.</b></div>	
	CHECKED BY:	ACC		
	PROTOTYPE BY:	BRW	PART NAME: <b>QUICK CONNECT 4" THREAD ON</b>	
	PROTOTYPE DATE:	3/18/1994	MATERIAL: <b>SEE BOM</b>	
	APPROVED FOR PRODUCTION BY:	ACC	PROJECT #:	SHEET #: 1 OF 1
	PRODUCTION DATE:	3/18/1994	DRAWING #: <b>D5634</b>	PART #: <b>K4SU1A</b>