

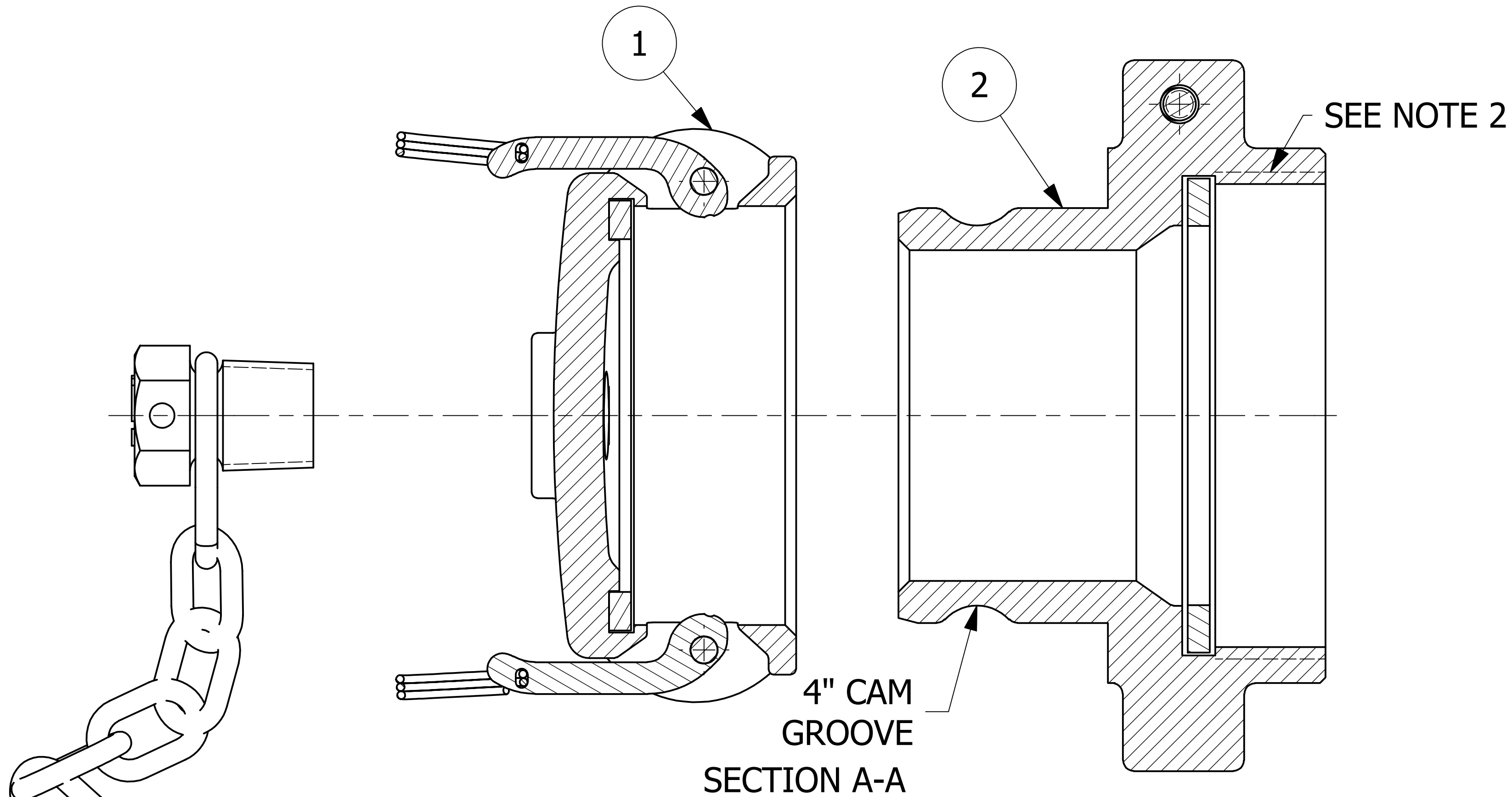
15 LINKS ACTUAL
CHAIN TO BE ATTACHED TO CAR

NOTES:



1. APPROXIMATE HEIGHT = 6 1/2".
2. 5 1/4" - 4 UN 2B THREADS CONFORM TO ANSI B1.1 STANDARD AND FIGURE E18 FROM AAR TANK CAR MANUAL.
3. AAR APPROVAL # E-139514.
4. THIS ASSEMBLY IS NOT DOT APPROVED AND CAN BE USED ONLY ON AAR STENCILED CARS.
5. QUICK DISCONNECT MEETS A-A-59326D.
6. CASTINGS ARE DUCTILE IRON (FERRITIZED/ANNEALED) AND MEETS ASTM A395 GRADE 60-40-18 REQUIREMENTS.
7. GASKETS ARE FDA BLACK EPDM SULFUR CURED 55-80 DURO.
8. SPRAY WITH USDA APPROVED WHITE MINERAL OIL OR VEGETABLE OIL AS A RUST INHIBITOR.

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NO.	PART NAME	PART#	REQ'D	MATERIAL
1	QUICK CONNECT CAP 4" KAMMED	K4IDC3A	1	DI
2	QUICK CONNECT ADAPTER 4" THREAD ON	K4IA3A	1	DI



C	RJP	10-31-13	AAR APPROVAL # WAS E-039015, MIL SPEC WAS MIL-C-27487G
B	CHL	1-5-04	AAR APPROVAL # WAS E-939034
A	CHL	6-5-03	NEW PART ADDED TO SYSTEM
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION 	DRAWN BY:	CHL	 SALCO PRODUCTS, INC.					
	CHECKED BY:	ACC						
	PROTOTYPE BY:	CHL	PART NAME: QUICK CONNECT 4" THREAD ON					
	PROTOTYPE DATE:	5/9/2001						
	APPROVED FOR PRODUCTION BY:	ACC	MATERIAL: SEE BOM		PROJECT #: 010508		SHEET #: 1 OF 1	SCALE: 1:1
	PRODUCTION DATE:	5/9/2001	DRAWING #: D15731		PART #: K4IU3A			