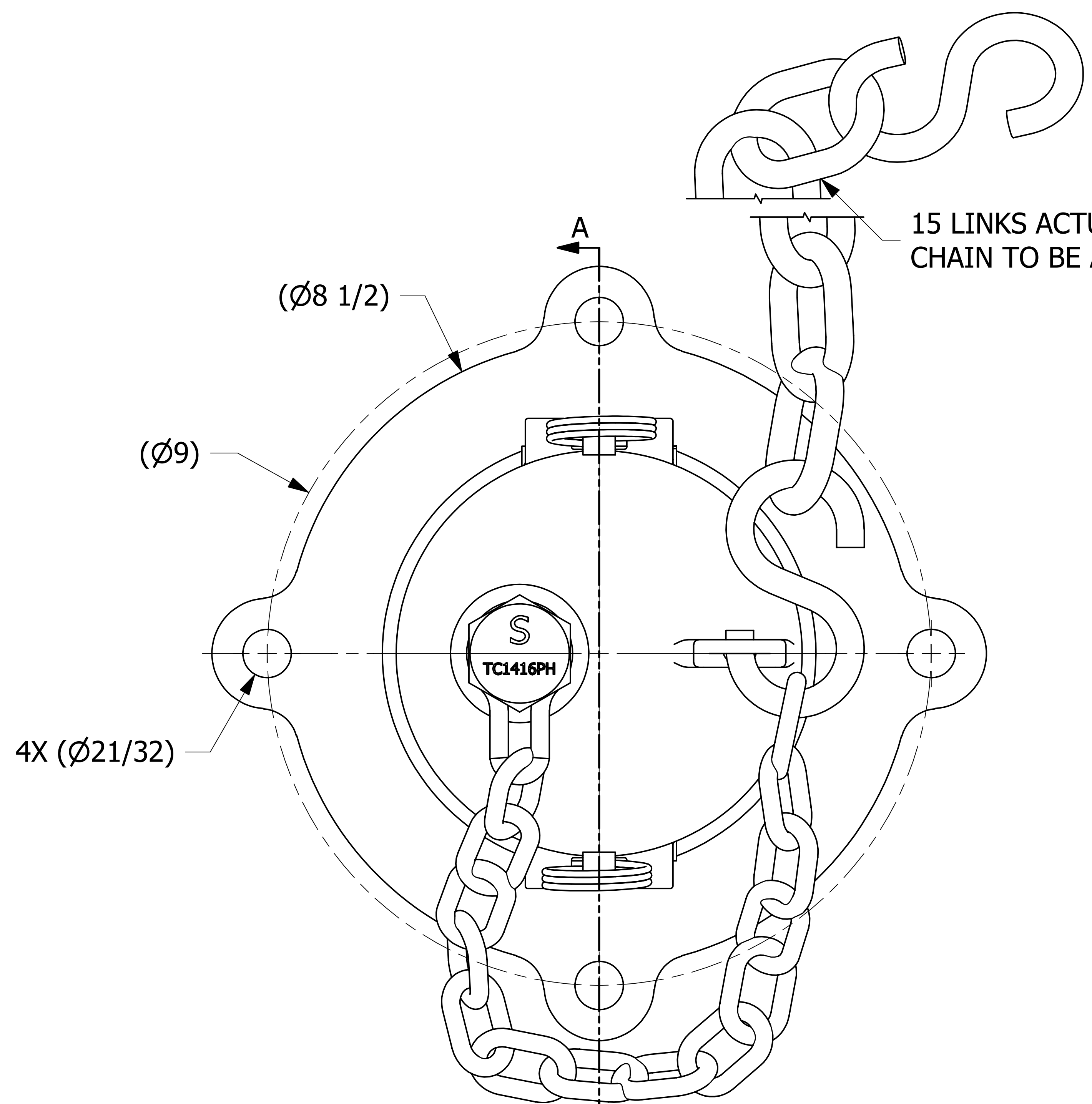
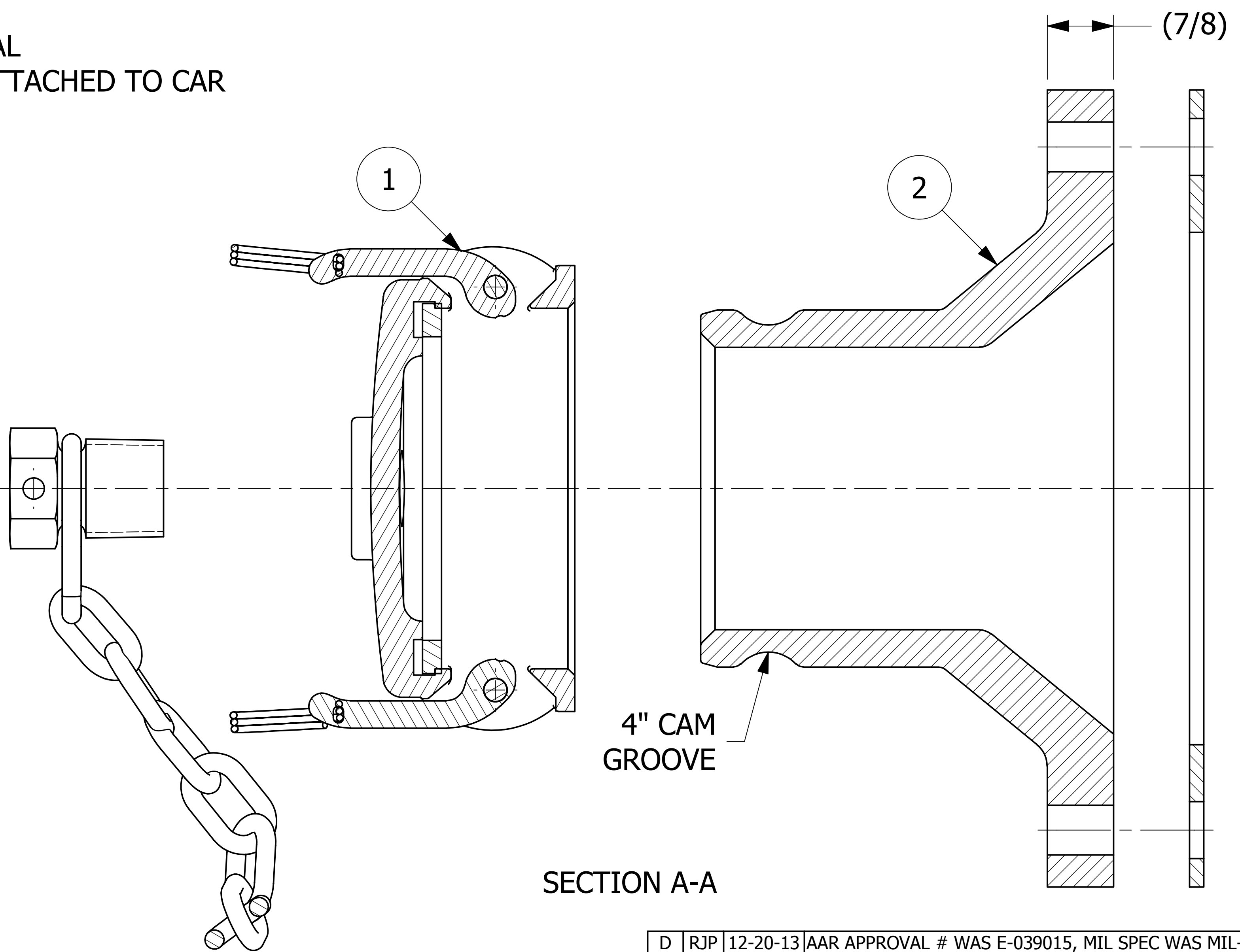


NO.	PART NAME	PART #	REQ'D	MATERIAL
1	QUICK CONNECT CAP 4" KAMMED	K4SDC8A	1	316 SS
2	QUICK CONNECT ADAPTER 4" FLANGED	K4SWF8	1	316 SS



15 LINKS ACTUAL  
CHAIN TO BE ATTACHED TO CAR



4" CAM  
GROOVE

SECTION A-A

- NOTES:
1. APPROXIMATE HEIGHT = 7 7/8".
  2. AAR APPROVAL# E-139514.
  3. THIS ASSEMBLY IS NOT DOT APPROVED AND CAN BE USED ONLY ON AAR STENCILED CARS.
  4. QUICK DISCONNECT MEETS A-A-59326D.
  5. CASTINGS ARE 316 S.S. GRADE CF-8M ASTM# A743.
  6. GASKETS ARE WHITE FDA NEOPRENE.
  7. FITS JAMESBURY 6" WAFER SPHERE VALVE (9.00" B.C.).

D	RJP	12-20-13	AAR APPROVAL # WAS E-039015, MIL SPEC WAS MIL-C-27487G
C	CHL	1-13-04	AAR APPROVAL # WAS E-939034
B	FOD	3-6-00	UPDATED BOM WITH SUBASSEMBLIES
A	FOD	11-16-98	CHANGE GASKET PART # WAS K4DCG8
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	FOD
FRACTIONAL: ±1/16	CHECKED BY:	SAB
X.XX: ±.03	PROTOTYPE BY:	FOD
X.XXX: ±.015	PROTOTYPE DATE:	3/5/1998
ANGULAR: ±1°	APPROVED FOR PRODUCTION BY:	ACC
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	PRODUCTION DATE:	6/5/1998
THIRD ANGLE PROJECTION		

**SALCO PRODUCTS, INC.**

PART NAME: **QUICK CONNECT 4" FLANGED**

MATERIAL: **SEE BOM**

PROJECT #: **980220** SHEET #: **1 OF 1** SCALE: **1:1**

DRAWING #: **D9249** PART #: **K4SWF8A**