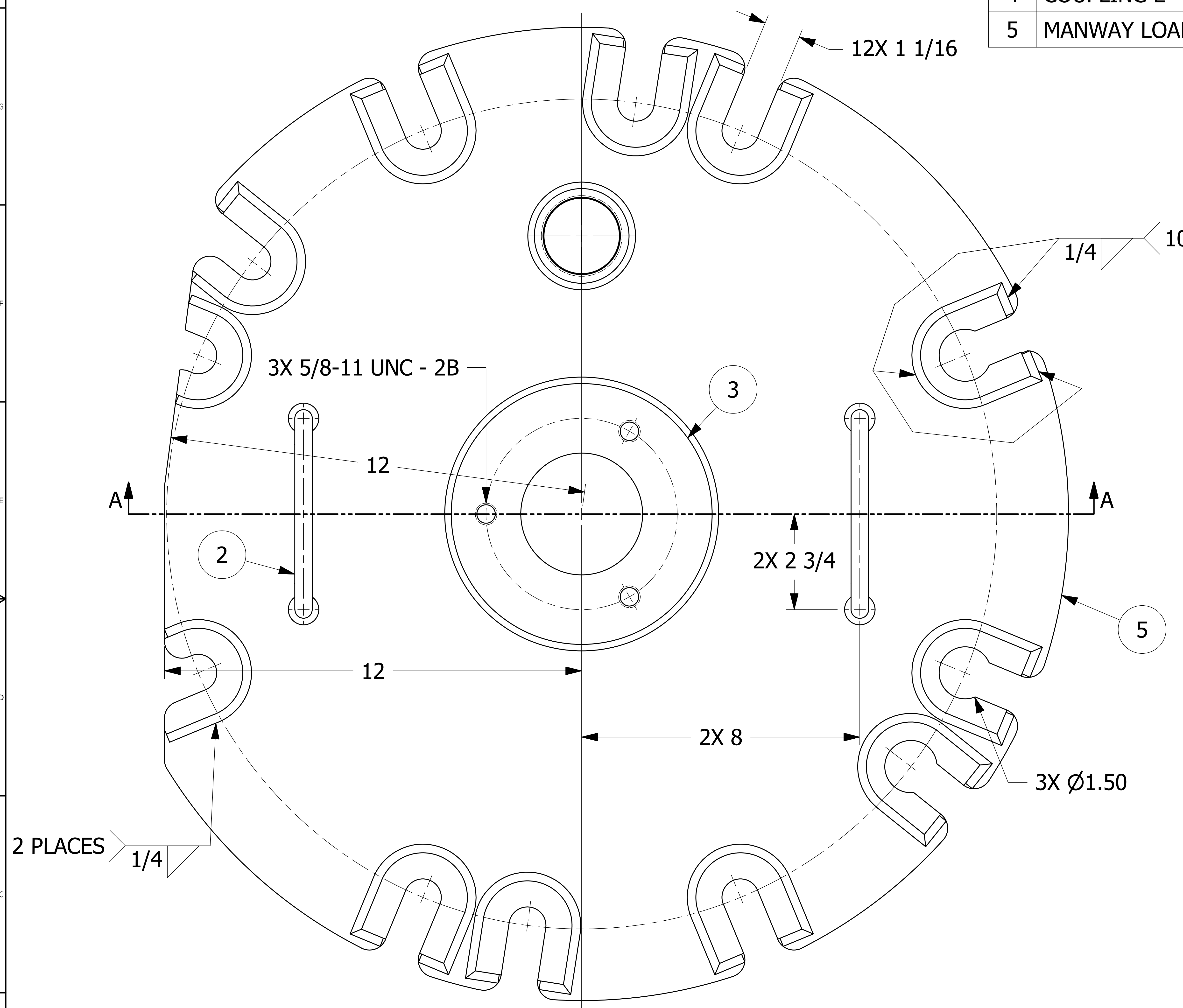
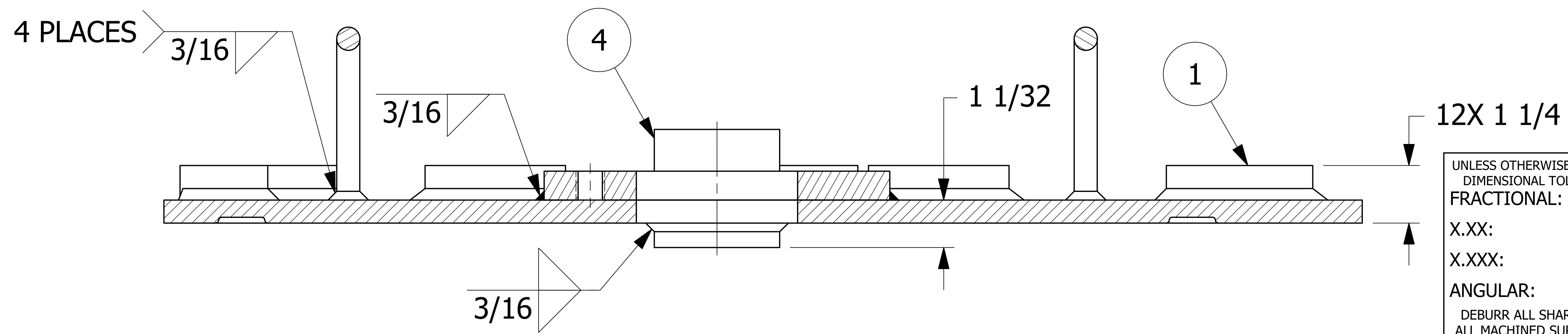


NO.	PART NAME	PART#	REQ'D	MATERIAL
1	LOADING COVER EYEBOLT SPACER	A28962	12	6061-T6 OR 6061-T6511 ALUMINUM
2	HANDLE	A31289	2	ASTM B221 6061 ALUMINUM
3	QI FLANGE 5 1/2"	C31874	1	ALUMINUM
4	COUPLING 2"	CPLGH2A	1	6061-T6 ALUMINUM
5	MANWAY LOADING PLATE 20"	E31873	1	6061-T6 ALUMINUM



- NOTES:
1. SEE DOCUMENTS WPS-T01, WPS-P01, & WPS-M08 FOR APPROVED WELD PROCEDURES.
 2. WELD ACCEPTANCE CRITERIA TO MEET D-005.
 3. BREAK/DEBURR ALL SHARP CORNERS & EDGES.



SECTION A-A

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY: CHL CHECKED BY: WRB PROTOTYPE DATE: 11/2/2011 APPROVED FOR PRODUCTION BY: WRB PRODUCTION DATE: 1/5/2012 SIZE: E DRAWING #: 31872
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B	CHL	7/12/21	HANDLE WELD SIZE WAS 1/8, ADDED WELD SYMBOL, UPDATED NOTES
A	BG	1/5/12	NEW PART ADDED TO THE NETWORK
REV	BY	DATE	DESCRIPTION

SALCO PRODUCTS, INC.

PART NAME: **MANWAY LOADING PLATE 20" 6 & 8-BOLT**

MATERIAL: **SEE BOM**

PROJECT #: **111102** SHEET #: **1 OF 1** SCALE: **3:4**

PART #: **LC202TMC04**