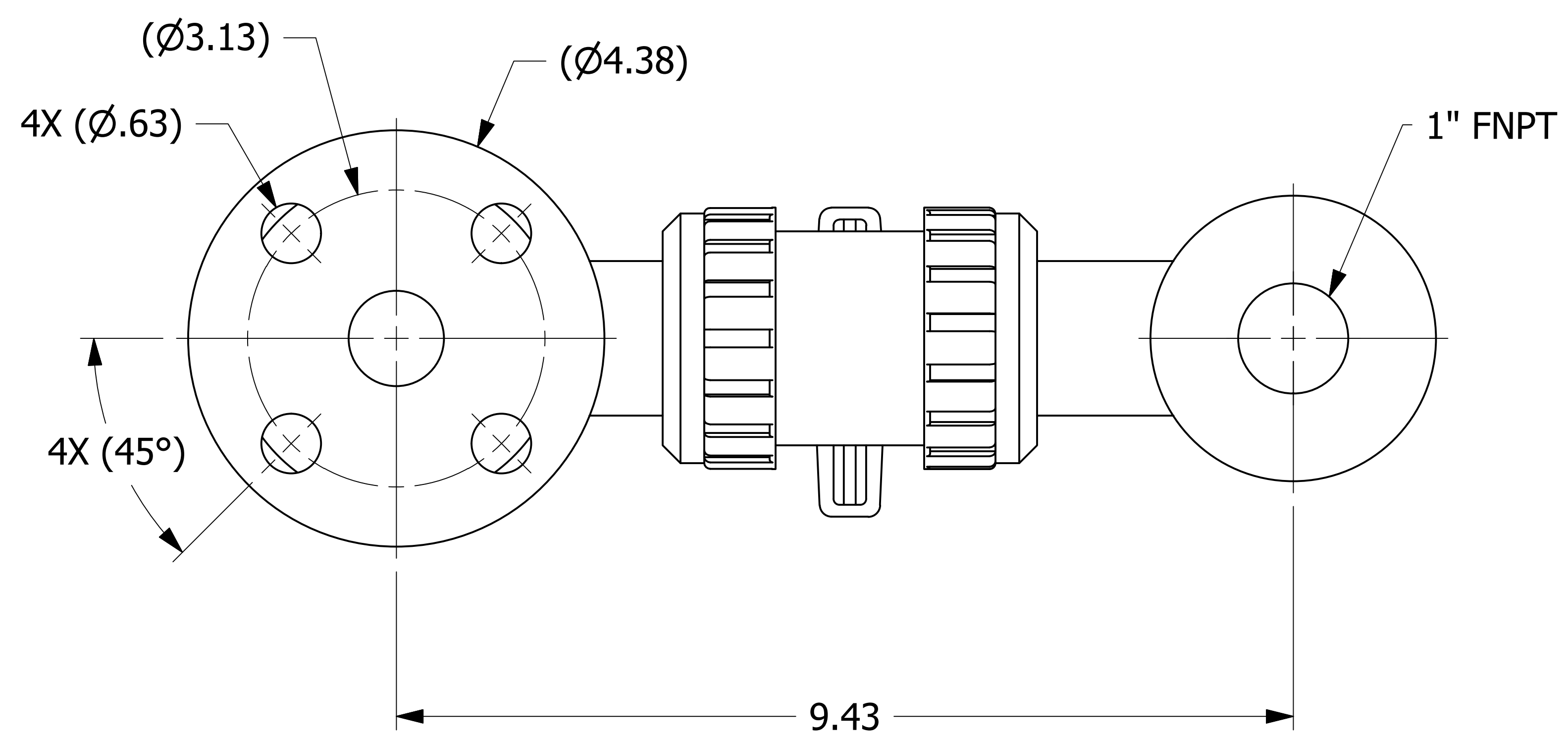
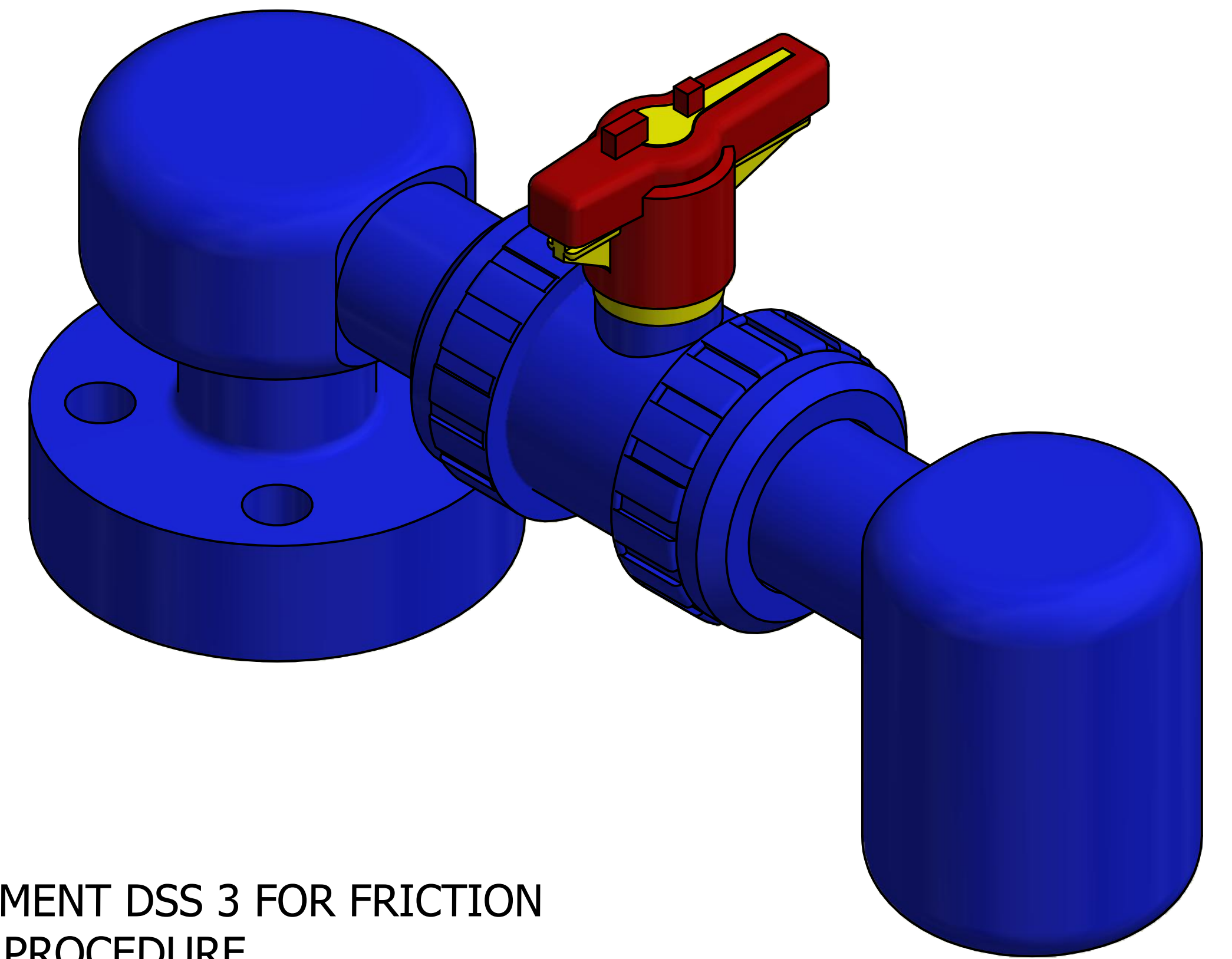
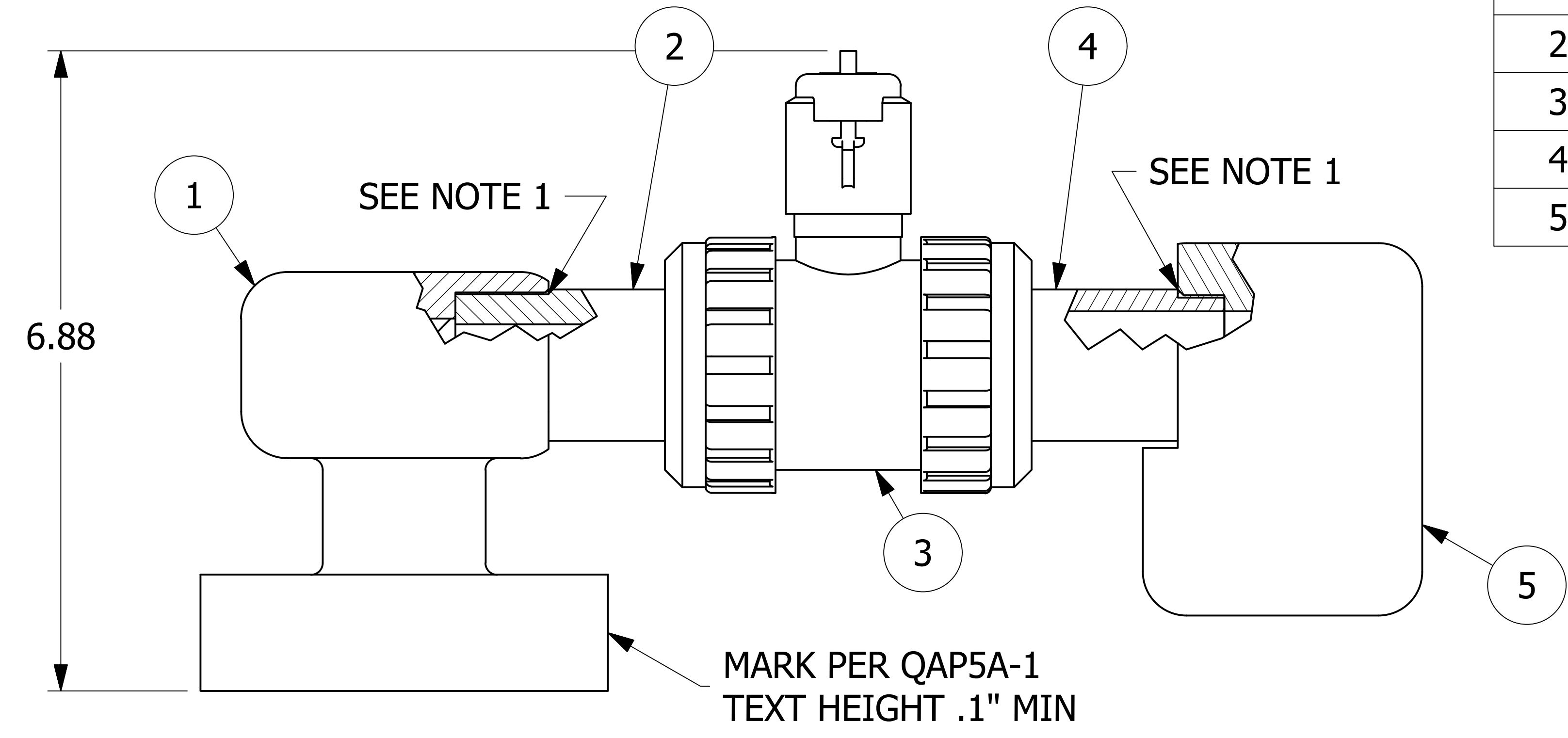


NO.	PART NAME	PART#	REQ'D	MATERIAL
1	PIPE ELBOW BODY 1"X90°	HS1X90PEB1	1	SALCO PE
2	WELD INSERT 1"	A29162	1	SALCO PE
3	BALL VALVE 1"	AS5801010	1	POLYETHYLENE
4	PIPE INSERT 1"	A36372	1	SALCO PE
5	AIR VALVE ELBOW BODY 1" X 90"	C36369	1	SALCO PE



- NOTES:
1. SEE DOCUMENT DSS 3 FOR FRICTION WELDING PROCEDURE.
  2. SEE DOCUMENT QAP5A-1 FOR MARKING PROCEDURE.

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY: GDS	<table border="1"> <tr> <td>A</td> <td>GDS</td> <td>9-5-13</td> <td>RELEASED FOR PRODUCTION</td> </tr> <tr> <td>REV</td> <td>BY</td> <td>DATE</td> <td>DESCRIPTION</td> </tr> </table>	A	GDS	9-5-13	RELEASED FOR PRODUCTION	REV	BY	DATE	DESCRIPTION
	A		GDS	9-5-13	RELEASED FOR PRODUCTION					
	REV		BY	DATE	DESCRIPTION					
	CHECKED BY: CHL									
PROTOTYPE BY: GDS										
PROTOTYPE DATE: 8/27/2013	APPROVED FOR PRODUCTION BY: GDS	MATERIAL: SEE BOM PROJECT #: 1305221								
PRODUCTION DATE: 9/5/2013	PRODUCTION DATE: 9/5/2013	SHEET #: 1 OF 1 SCALE: 1:1 <b>D37058 HSAVAPE37058</b>								

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