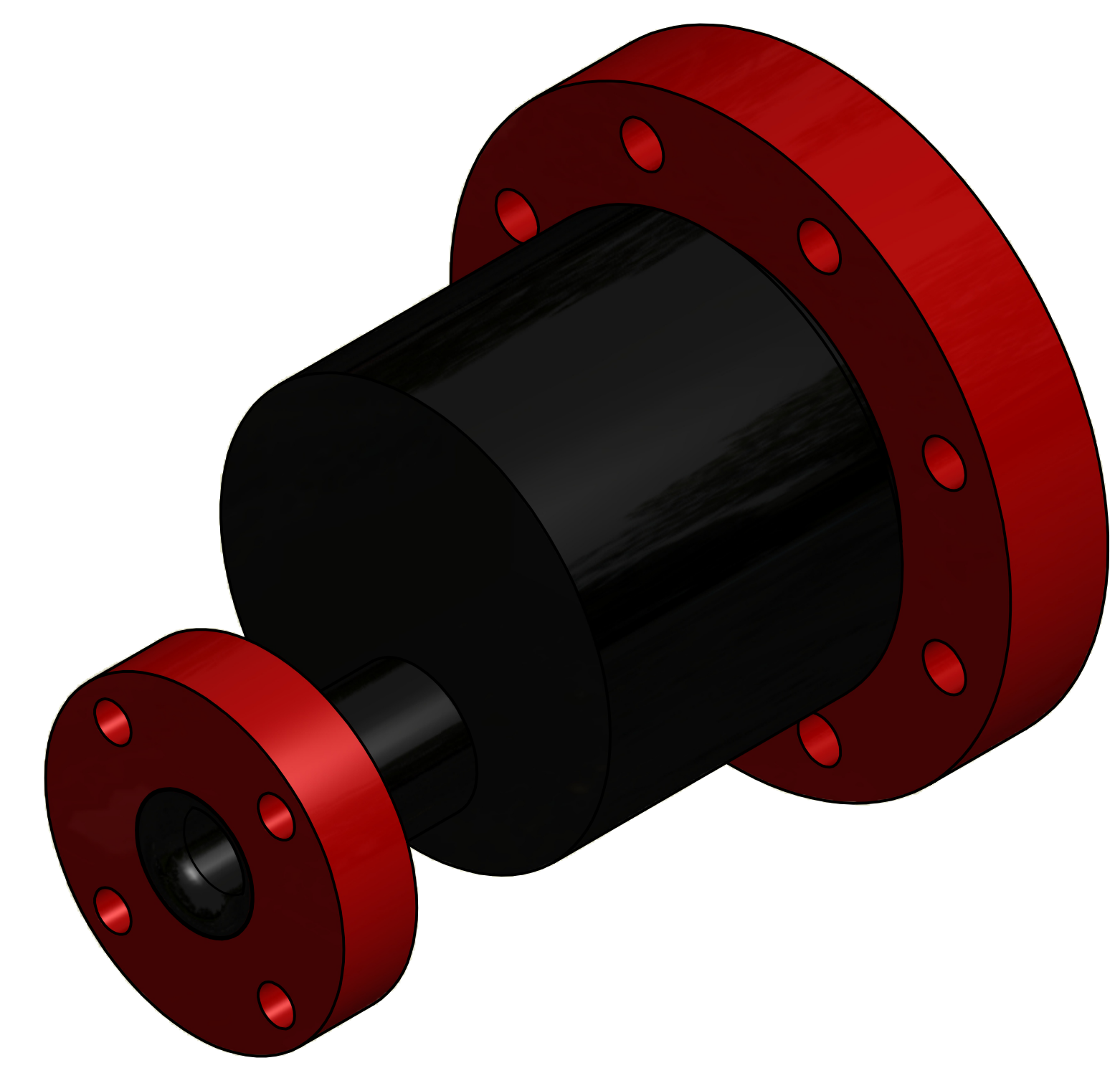
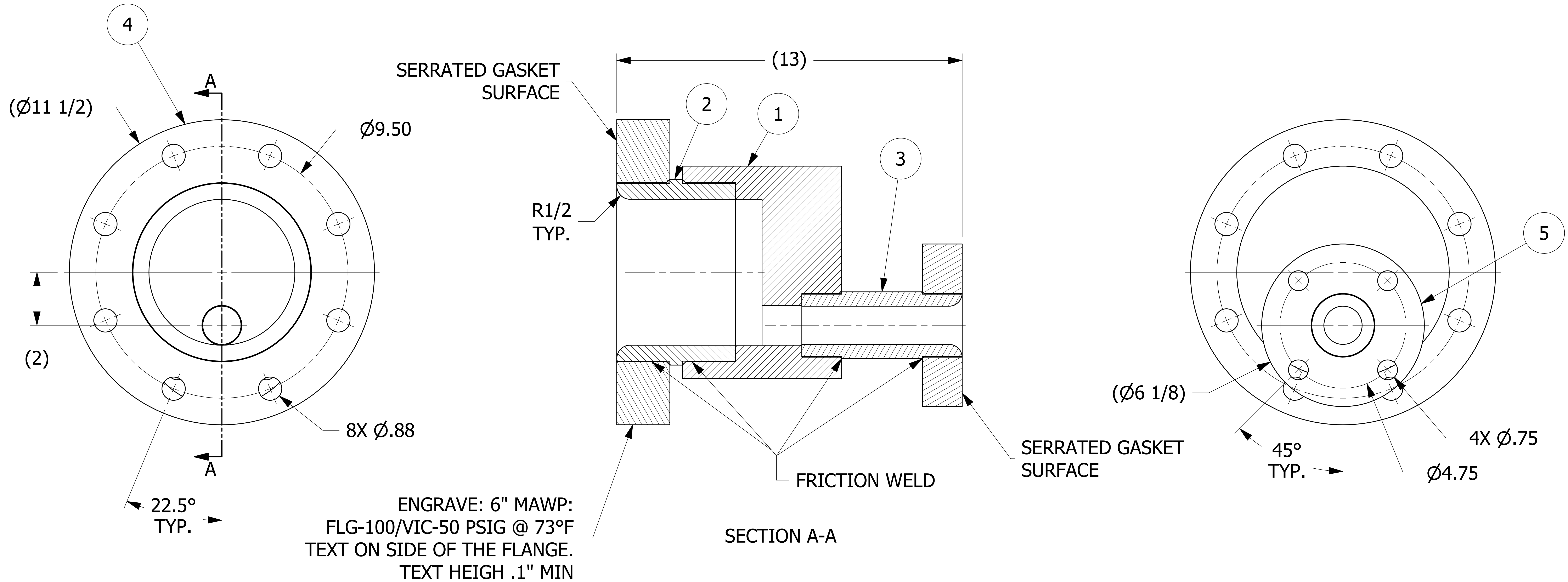


NO.	PART NAME	PART#	REQ'D	MATERIAL
1	ECCENTRIC PIPE REDUCER BODY 6" X 2"	HS6X2ERB01	1	SALCO PE
2	TUBE 7" X 5 1/2"	C33414	1	SALCO PE
3	TUBE 2 1/2"X1 1/2"	A33415	1	SALCO PE
4	FLANGE 6"	HS6FLGS	1	SALCO PE
5	FLANGE 2"	HS2FLGS	1	SALCO PE



- NOTES:
1. TEST PER QAP4C-1.
 2. SEE QAP5A-1 FOR MARKING PROCEDURES.
 3. BORE $\text{Ø}6.700$ HOLE THROUGH 6" FLANGE BEFORE FRICTION WELDING.
 4. BORE $\text{Ø}2.350$ HOLE THROUGH 2" FLANGE BEFORE FRICTION WELDING.

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	GDS
FRACTIONAL: $\pm 1/16$	CHECKED BY:	WRB
X.XX: $\pm .03$	PROTOTYPE BY:	GDS
X.XXX: $\pm .015$	PROTOTYPE DATE:	6/14/2012
ANGULAR: $\pm 1^\circ$	APPROVED FOR PRODUCTION BY:	WEB
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	PRODUCTION DATE:	4/25/2013

A WEB 4-25-13 RELEASED FOR PRODUCTION		
REV BY	DATE	DESCRIPTION
SALCO PRODUCTS, INC.		
PART NAME: ECCENTRIC PIPE REDUCER 6" X 2"		
MATERIAL: SEE BOM		
PROJECT #:	120611	SHEET #: 1 OF 1
DRAWING #:	E33418	SCALE: 2:3
PART #:	HS6X2ER01	